

Work Order ID 104869

July-22-13

Page 1

Item ID:

Revision ID:

Item Name:

Draw Nbr:

Start Date: 7/22/13 11:48

Start Qty: 1.0000

Revision Nbr

Required Date: 7/22/13 11:49

Reqd Qty: 1.0000

Reference: 1ECN 13-573

Cust Item ID:

Customer ID:

Description: update paperwork to kits in stk - DSI 9656 Rev.A
D212-580-043

Sales Order:

Approvals:

Process Plan: 

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Hours

Sequence Work Center Operation

Set Up

Down

Tool ID

Tool #

Plan

Accept

Reject


Reject

Insp.

July-22-13 11:50:20 AM

Shop Packet Print

Page 1 of 1


13-8-12

List Lots

Page 1 of 1

July-22-13 11:47:56 AM

Criteria : Item ID: D212-580-043 All Locations All Warehouses All Quantity

Item ID	Warehouse ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Type Code	Comments
Item Name	Location ID						
D212-580-043	Main Warehouse	101956	7/08/13	3.0000		QC21	CHG001
Led Pulse Light	FG022						

Total:

3.0000

101869

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

Date:	13.06.05	Job No.:	ENG4106	ADR Yes/No:	N	ADR Date:		ECN #:	13- 573
Product No.:	D212-580	Created By:	DC	Approved By:					
Product Name:	LED Pulse Light	Checked By:							

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
Director of Operations	Y	NF	
Production Manager / Coord.	Y	LL/MF	
Purchasing Coord.	N	CL	
Production Engineering Coord.	N	DD/JLM	
Production Engineering Coord.	N	DL	
Customer Order Processing	N	RW/CA	

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
DQA / QA Coord.	Y	PS	
QC Coordinator	Y	ED	
Customer Support	Y	SW/LM	
Customer Technical Support	Y	MB/HS	
Marketing	Y	HM	

Reason for Change:

Provide additional instructions for installing D212-580-043 LED Pulse Light Kit in Bell 214 model aircraft. (5010597)

Documents Affected:

DSI 9656 Rev. A

PAPERWORK UPDATE



PARTS MUST COMPLY



PREVIOUS PARTS SATISFACTORY



#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	Y	SW	Send copy to Eagle Copters	
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Master Document List (MDL)	Y	DC	Updated to MDL-D212-580 Rev. M	13.05.27 DC
6	Update Product Compatibility Matrix	N			
7	Create Eurocopter Form (FEE)	N			
8	Notify TC / FAA of Change	N			
9					

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move Electronic Files/Design Journal	Y	KJ		
11	Update Product Specification Files	Y	KJ		13.07.22
12	Update Approved/Preliminary Dwg PDF Files	Y	KJ		13.07.22
13	Update Document Record (DR)	N			
14	Update Product Development Summary	N			
15	Update QSI 021 and/or STC Approval List	N			
16	Create/Update Parts / STC Database	N			
17	Update / Verify ARC Database	N			
18	Create / Update Change Record Form / Item Card Database	N			
19	Create / Update PPP's	N			
20	Red Decals required?	N			
21	Update Document Control Database / Laminated Dwgs	N			
22	Update Grey Project / Electronic Binder PDF Files	Y	KJ		13.07.22
23	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		13.07.22
24	Manufacturing Licensing Agreement Update	N			

Description / Action:

- Update paperwork for D212-580-043 kits in stock
- Forward copy of DSI to Eagle Copters

104869

ECN Verified & Complete: _____ Date: _____

